



WESTERN® PRO-PLOW® & PRO PLUS®

RAZORBACK RETROFIT KIT™

INSTALLATION INSTRUCTIONS



ver. 1.0

**READ THIS DOCUMENT BEFORE
INSTALLATION OR USE**



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Arctic Snow and Ice Products® is in no way endorsed by or associated with Douglas Dynamics or WESTERN® Products. The Arctic RazorBack Retrofit Kit™ is an aftermarket retrofit kit designed to work with WESTERN® hardware. The Arctic Razorback Retrofit Kit™ is not endorsed by or associated with Douglas Dynamics or WESTERN® Products.



LIMITED WARRANTY LIABILITY STATEMENT

Working with machinery and heavy equipment is inherently dangerous with significant risk of personal injury or even death. When a customer uses machinery and heavy equipment, the customer accepts the risk inherent in that use.

The [retro fit kits] are aftermarket parts; they are not genuine original equipment manufacturer (OEM) parts. The use of the [retro fit kits] may impact the performance characteristics of or cause damage to the other systems of the equipment or vehicle. Except as described in this [limited warranty], any such impact or damage is the sole responsibility of the customer and is not covered by this [limited warranty].

It is the customer's sole responsibility to inspect and verify that the dimensions, specifications, and performance of the [retro fit kit] and its parts and components are appropriate for the customer's use before any actual installation and/or use of the [retro fit kits]. It is the customer's responsibility to inspect the [retro fit kits] before installation for evidence of damage or defect. Improper installation can lead to personal injury or death, or property damage. Installation of the [retro fit kits] should only be performed by persons certified, authorized or otherwise expressly qualified by the manufacturers of the vehicle and other equipment to be used with the [retro fit kit] to service or maintain those vehicles and other equipment of their respective manufacturers. The customer is solely and completely responsible for determining whether its vehicle and equipment may be safely used with the [retro fit kits] and that the vehicle and equipment are appropriate for this [retro fit kit] and its parts and components. It is the customer's sole responsibility to ensure that the [retro fit kit] and its parts and components are properly installed on their vehicle, including any modifications deemed necessary by the customer for the proper performance of the [retro fit kit].

[Arctic] disclaims all liability for any special, direct, incidental or consequential damages, or any damages whatsoever, including, without limitation, the loss of life or limb, or damages due to bodily or personal injury, which may arise or result from the installation or use of the [retro fit kits].

ANY DAMAGE RESULTING FROM A CUSTOMER'S INSTALLATION OR USE OF THE [RETRO FIT KIT] AND [ARCTIC'S] OTHER PRODUCTS AND PARTS IS NOT COVERED BY THIS LIMITED WARRANTY AND IS THE SOLE RESPONSIBILITY OF THE CUSTOMER. ONCE INSTALLED, THE ENTIRE RISK ARISING FROM OR OTHERWISE RELATED TO THE [RETRO FIT KIT] OR OTHER PRODUCTS AND PARTS AND THEIR USE IS ASSUMED FULLY AND SOLELY BY THE CUSTOMER. TO THE FULLEST EXTENT ALLOWED BY THE APPLICABLE STATE AND FEDERAL LAW, [ARCTIC] DISCLAIMS THE IMPLIED WARRANTIES OF MERCHANTABILITY AND OF FITNESS FOR A PARTICULAR PURPOSE, EVEN IF A PARTICULAR PURPOSE IS MENTIONED HEREIN.

[Arctic] expressly disclaims all liability for direct, indirect, special, incidental or consequential damages, including but not limited to, damage or loss of property or equipment, loss of profits or revenue, cost of purchase or replacement of goods, or claims of customers of the purchaser that result from the use of its [retro fit kits], products and parts. In no event shall the liability of [Arctic], whether in tort, contract or otherwise, exceed the cost of the [retro fit kit] or its part or component. However, the customer may have additional legal rights, which vary from state to state.

[Arctic] does not offer any warranty, expressed or implied, on the [retro fit kits] or other product or part supplied by [Arctic] which has been used or modified after purchase by a customer. Only unused, unmodified, stock products and parts will be returnable under any applicable warranty. Arctic retains sole authority to approve or deny any such returns.

This [limited warranty] sets forth the entire agreement and understanding of Arctic and the customer with respect to any warranty on the [retro fit kits]. By purchasing or using this [retro fit kit], the customer agrees that if any provision of this [limited warranty] is held to be illegal, invalid or unenforceable under present or future law, such provision shall be fully severed from the [limited warranty], and this [limited warranty] shall be construed and enforced as if such illegal, invalid or unenforceable provision never comprised a part of this limited warranty, and the remaining provisions shall remain in full force and effect and shall not be affected by the illegal, invalid or unenforceable provision, and that there shall be added automatically as part of this [limited warranty] a provision as similar in its terms to such illegal, invalid or unenforceable provision as may be possible and be legal, valid and enforceable.



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ARCTIC'S LIMITED 2 YEAR WARRANTY

What is Covered

This warranty covers defects in welds and workmanship, except as set forth below, from the date of purchase.

Who is Covered

The original purchaser from an authorized dealer.

What You Must Do For Warranty Service

During this period, the user is responsible for informing the Dealer/Distributor of any problem(s) within 10 days of the initial occurrence. The Dealer/Distributor must then notify the manufacturer by phone or e-mail.

Failure to fully complete the warranty registration form, with proof of purchase, within 30 days upon receipt of product will void warranty.

What is Not Covered

This warranty does not cover:

1. Failure resulting from abuse
2. Improper service
3. Misuse
4. Negligence
5. Accidental impact
6. Improper operation
7. Any design modifications
8. Any use of 3rd party wear parts
9. Wear parts (shoes, hardware, cutting edges, polyblocks)
10. Corrosion
11. Injury / Death
12. Loss of revenue or profit



To be covered under Arctic's Limited 2 Year Warranty, it is **mandatory** that you register your Arctic RazorBack Retrofit Kit.

DO NOT FORGET TO REGISTER YOUR PUSHER.

Register at:
arcticsnowproducts.com/warranty



LIMITED 2 YEAR WARRANTY POLICY

Manufacturer warrants the RazorBack Retrofit Kit™ to be free of defects of material and workmanship for a period of two (2) years from the date of delivery by the customer. During this period, the user is responsible for informing the Dealer/Distributor of any problem(s) within 10 days of the problem(s). The Dealer/Distributor must then notify the manufacturer by phone or e-mail. (Failure to fully complete the warranty registration form, with proof of purchase, within 30 days upon receiving a new RazorBack Retrofit Kit™ will void warranty.)

The manufacturer will not warranty any wear parts such as wear shoes, poly mounting blocks, torsion springs, hardware and cutting edges. Warranty excludes failure resulting from abusive, improper service, misuse, negligence, accidental impact, improper operation, any design modifications and/or

the use of 3rd party wear parts, corrosion, injury and/or death, and loss of revenue or profit. The manufacturer will void all warranties specific or implied.

All claims must be discussed with an authorized representative of the manufacturer prior to any repairs, or warranty will be void. Recommended repairs and costs are to be discussed with and agreed upon in advance by manufacturer's representative. Repair or labor (at an agreed rate) will be performed by a manufacturer's specified dealer, and at a repair shop designated by the manufacturer. The repair or replaced product shall be guaranteed for the applicable warranty's remaining period. All shipping costs associated with any repairs are the customer's responsibility.




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SAFETY PRECAUTIONS & WARNINGS

Safety decals must not be removed. If damaged, they must be replaced.



To avoid serious injury or death, do not exceed vehicle GVWR or GAWR. This includes blade and ballast. Vehicle handling could be negatively affected from overloading.

Read Owner's Manual before installing, operating, or servicing snowplow.

To avoid serious injury or death, lower blade when vehicle is parked. Blade could drop unexpectedly, crushing or trapping limbs.



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STEP 1

Set plow on ground, put vehicle in park and set parking brake.

STEP 2

Loosen and remove driver side lift chain on A-Frame.



STEP 3

Loosen and remove driver side angle cylinder hose.



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STEP 4

Loosen and remove passenger side lift chain from A-Frame.



STEP 5

Loosen and remove passenger side angle cylinder hose.



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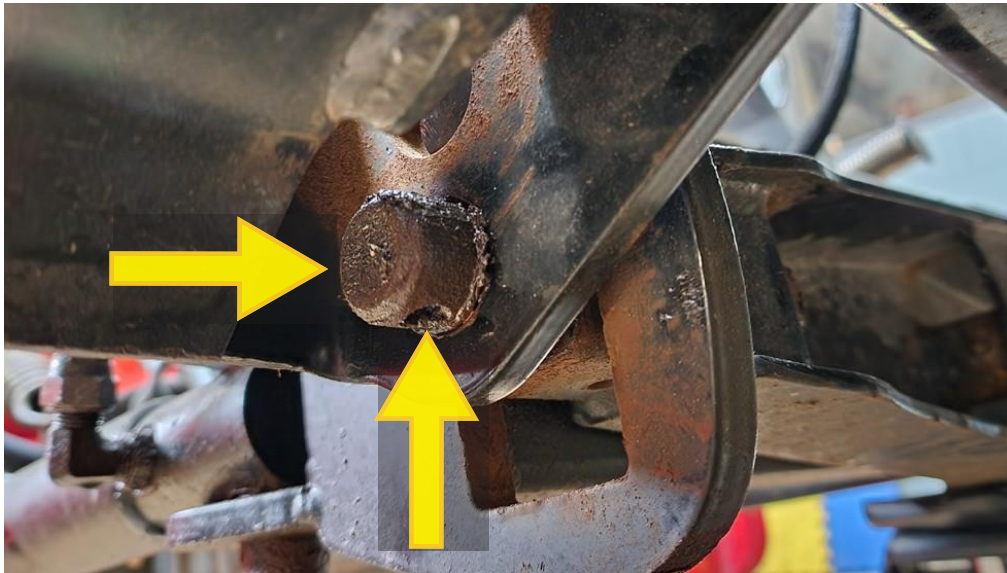
STEP 6

Support plow A-Frame at rear center point to take weight off pins. Make sure the vehicle is in park and the parking brake is set. Ensure the jack is making full contact with rear bar. **POV under A-Frame looking towards truck rear bumper.**



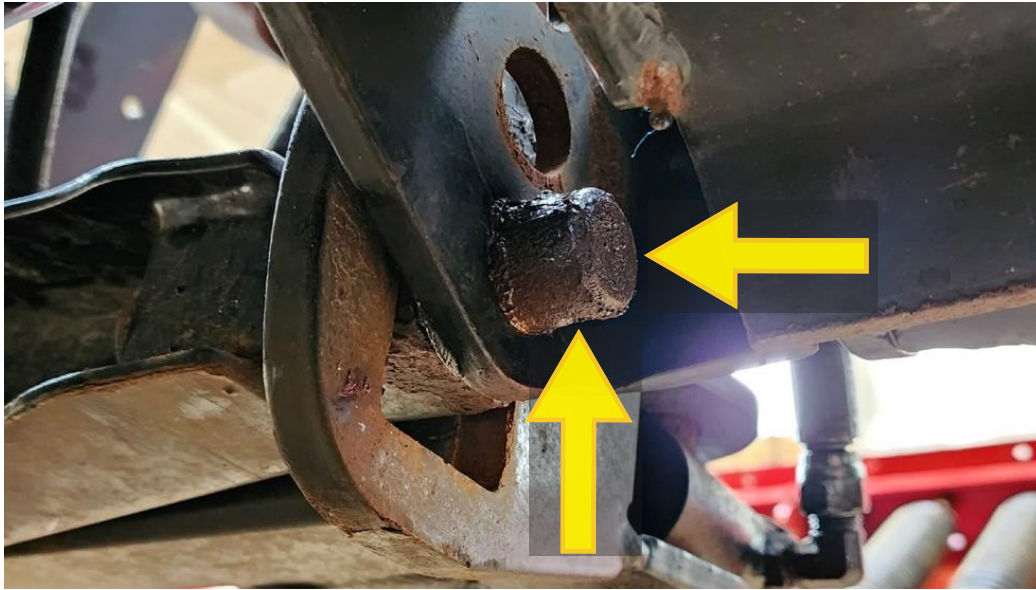
STEP 7

Once the jack is in the correct location, detailed in "Step 6", remove cotter pins and remove A-Frame pins pictured below.



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STEP 8

The Western® plow and A-Frame parts are no longer needed. Ensure steps 1-7 have been followed entirely. The Western® rack is now ready for the Arctic RazorBack Retrofit Kit™ to be installed.

STEP 9

Align the Arctic RazorBack Retrofit Kit™ A-Frame with OE rack mounting holes. Selecting the set of holes that will have the plow's A-Frame level to the ground. Insert pins, provided by Arctic, into the holes on OE rack that will leave the A-Frame level to the ground when the RazorBack is mounted to the truck and in the lowered position. The cutting edges should be touching the ground. Driver side pictured on left and passenger side pictured on right.



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Continued: Secure both pins with cotter pins: Driver & passenger sides pictured below.



STEP 10

Attach driver and passenger angle cylinder hydraulic lines to their respective side. No thread tape needed.



STEP 11

Check fluid level for pump and replace lost fluid to proper operating level as necessary.

STEP 12

Go through steps 1-11 again to ensure everything has been done per the instructions before operating unit.

STEP 13

Be sure to clear the area of personnel or objects that will be in the movement path of plow before using unit. Power up unit and run to inspect for possible leaks - inspecting the unit with the plow on the ground. Remedy any leaks as needed. There is going to be a lot of slop or slack (undesired movement/actions of the plow) as air is moved out of the system through use. Use caution when working the air out of the system.



If your plow is having issues raising, you might need to adjust the pressure relief on the hydraulic pump motor in order to bring it back to factory specifications.

STEP 14

Check fluid level once again. Fill if needed.



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